

PFAS – Emission along lifecycle of DWR treated work wear

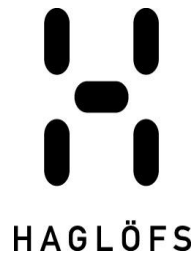
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SUPFES - Substitution of prioritized poly- and perfluorinated substances to eliminate diffuse sources

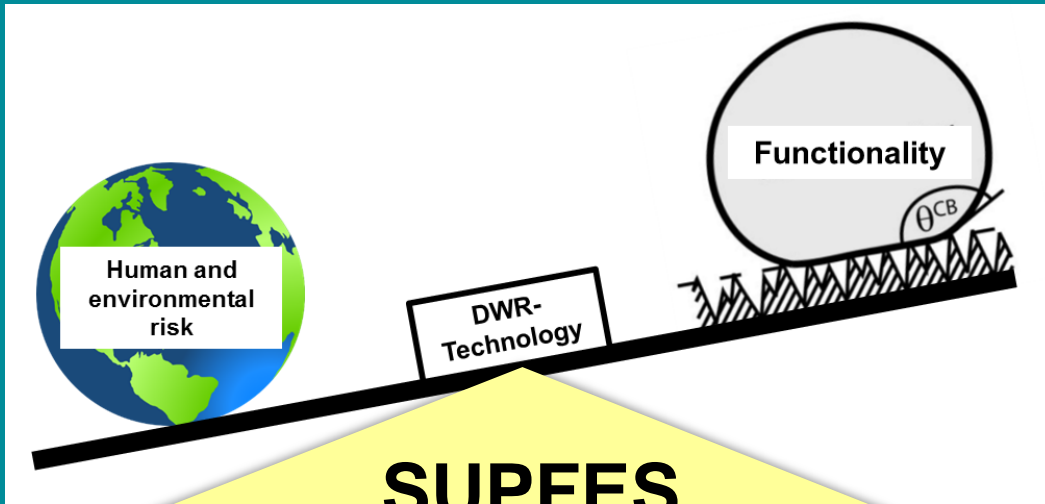


CHALMERS



Stockholm
University

*Swerea IVF is coordinator
Project duration until 2017
Project budget: 1,85 M€*



SUPFES

Swerea IVF
Textile
Research

VU
University
Amsterdam

Stockholm
University

Chalmers
University

Performance Testing
LCA, LCC

Chemical Screening
& Leaching Studies

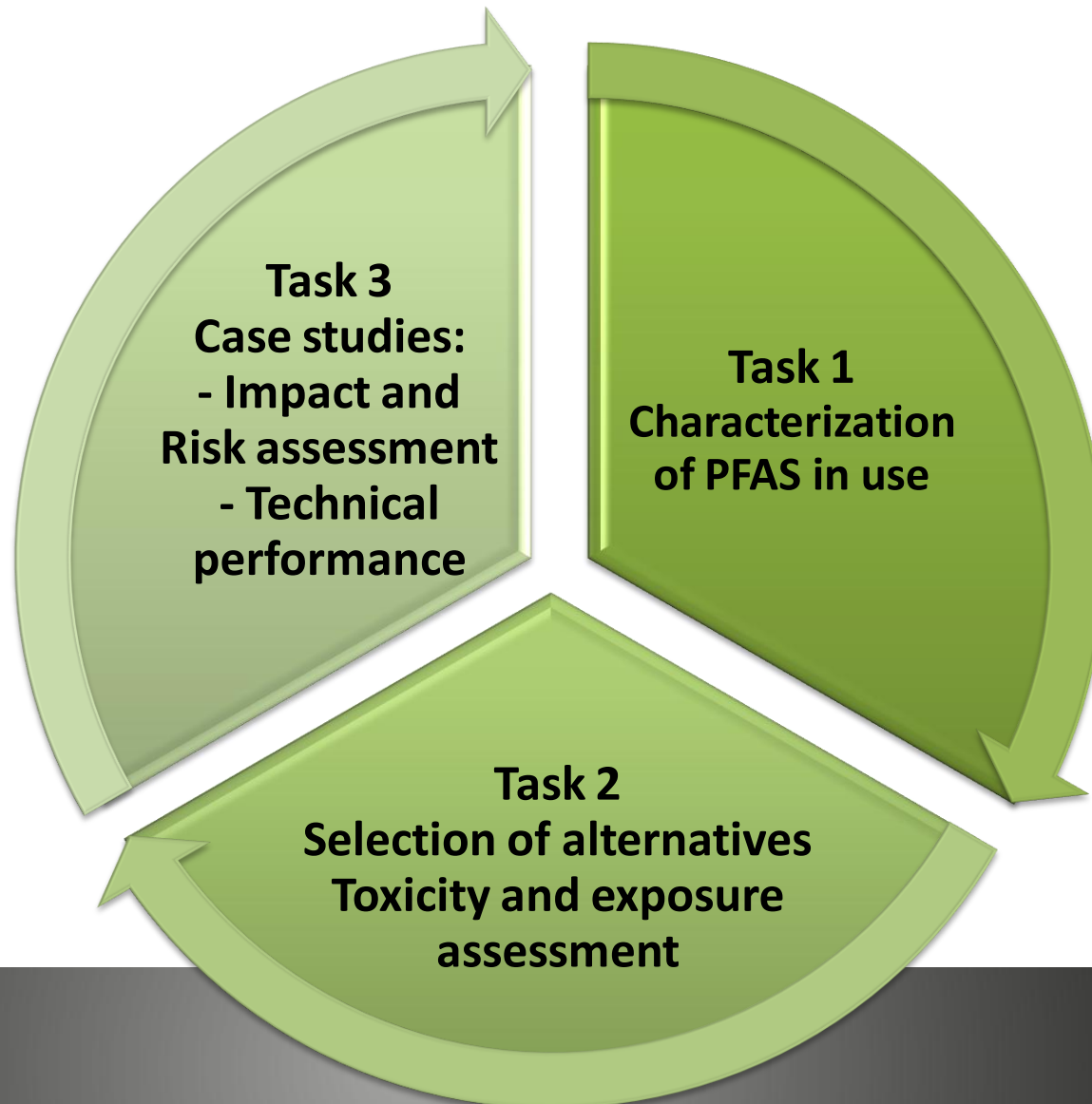
Hazard
Assessment:
Measure & Model

Risk & Life Cycle
Assessment (LCA)

SUPFES' objective:
Characterize the physical performance and assess the risks of alternative Durable Water Repellent (DWR) chemistries for textiles

A unique consortium of scientific and industrial partners with strong stakeholder involvement

SUPFES approach – substitution in practice



Life cycle perspective

Production

Use

End of life



Site emissions

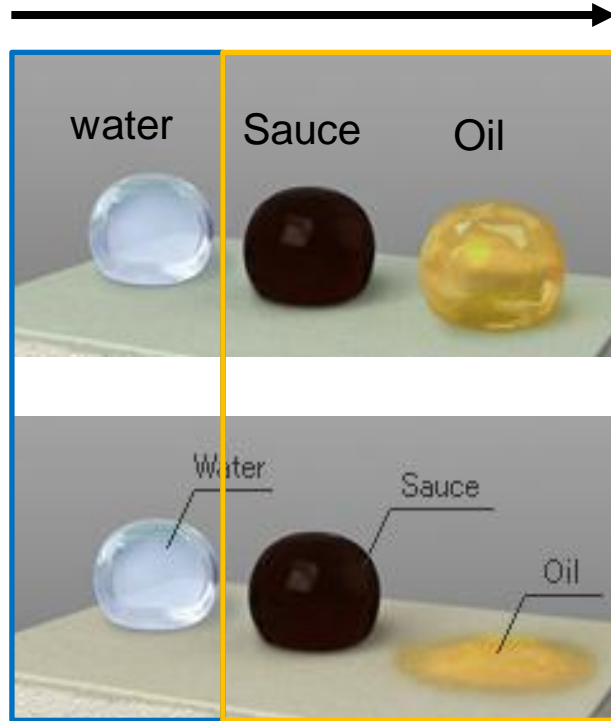
Diffuse emissions

Chemical alternatives assessment in SUPFES

- **Chemical hazard assessment** - inherent hazard properties
- **Technical/functional assessment** – technical performance test scheme
- **Risk assessment**, hazard assessment in combination with exposure assessment – diffuse emissions via e.g. household waste water
- **Life cycle assessment (LCA)** on four garment types
- **Economic assessment** – Life cycle costing (LCC)

Why do we need water and stain repellency?

Liquids with decreasing polarity



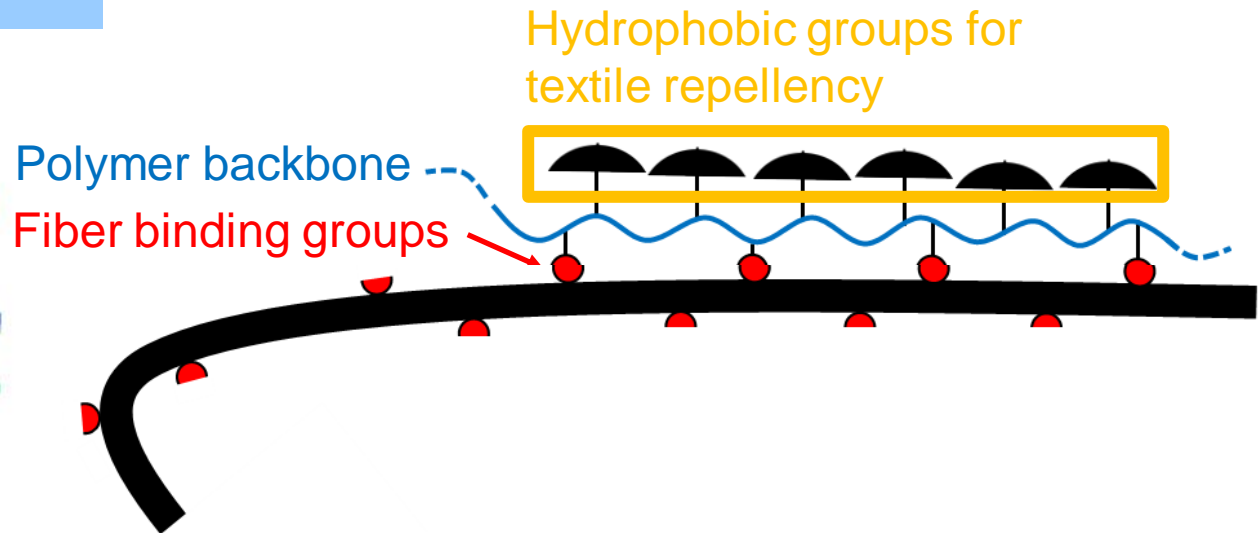
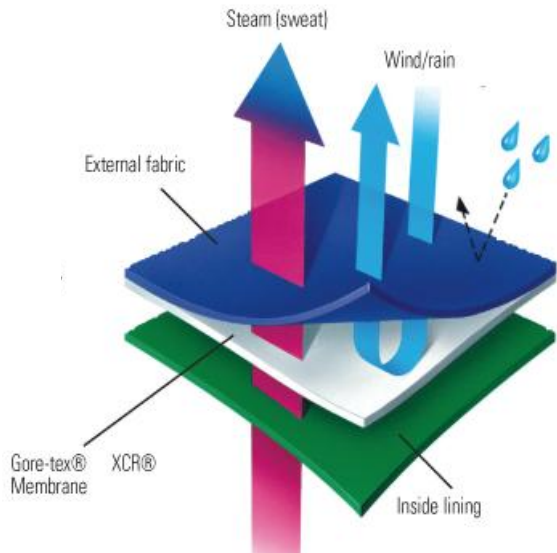
Surveys show that consumers are not well aware of oil repellency

Water repellency is a key requirement in waterproof apparel

Soil/oil/stain repellency also desired property in waterproof apparel and indispensable for protective clothing (e.g. ambulance jacket, military)

What are durable water repellents (DWR)?

Multi-layered outdoor fabric with different functions



- Durable Water Repellency (DWR) is the hydrophobic coating added to the fabric fibers to make them water and oil resistant
- Fabric's ability to withstand the penetration of water and oil cannot **yet** be achieved by the fiber materials alone

PART OF



Case studies

Vitally important
Work wear
Medical application
Chemical production

Performance level

Comfort
Bad weather and
leisure clothing

Repellency against
blood, acids



Ambulance jacket
(work wear)



Outdoor Jacket
("extreme")



Children's
overall

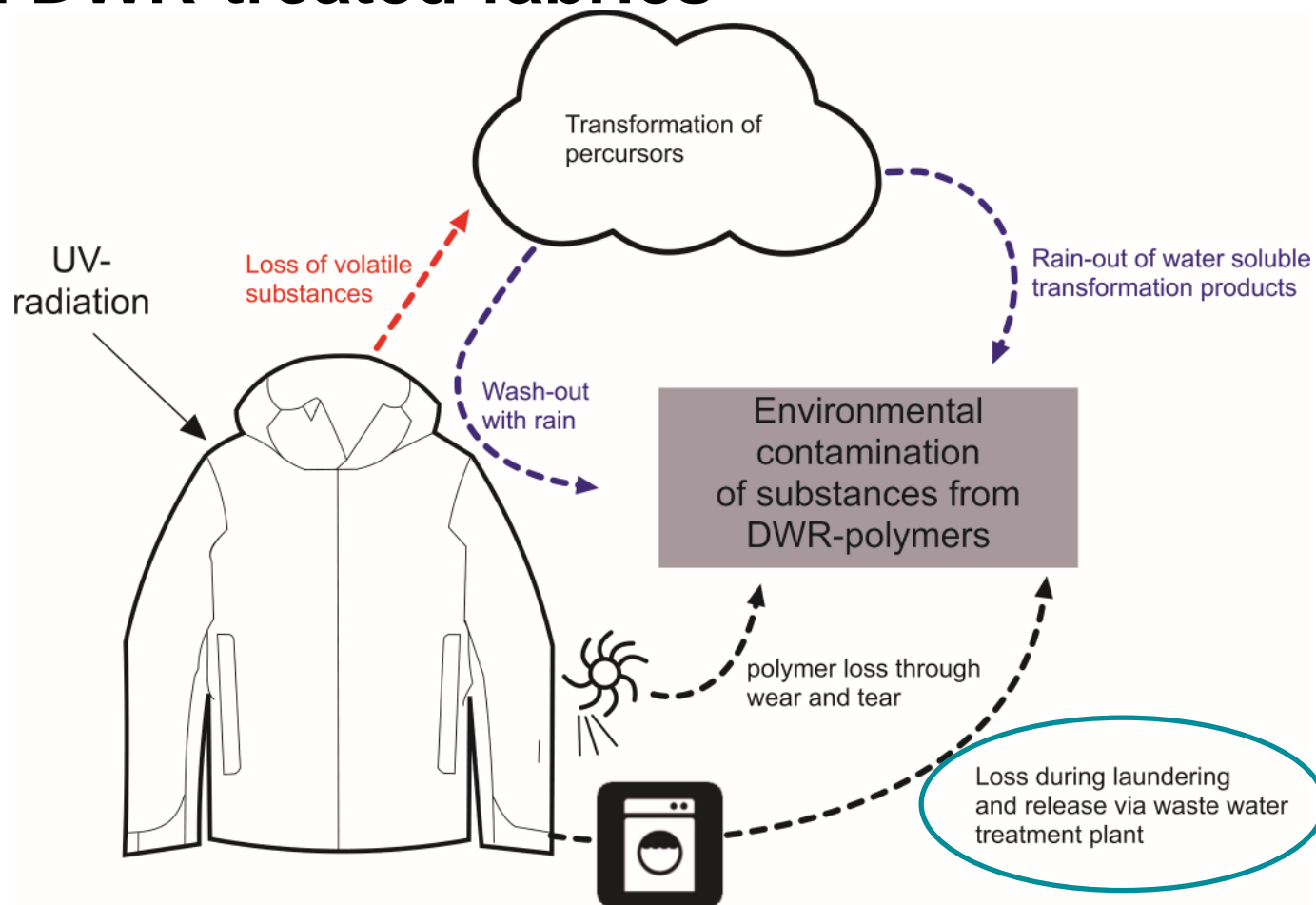


Outdoor Jacket
("leisure")

Water repellency

Specifications
Test methods

Possible mechanisms for loss of chemicals from DWR-treated fabrics



Materials collected and studied

- Commercial jackets, gloves, trousers (n=50) from outdoor and textile industry with DWR
- Alternative compounds applied as DWR to PA and PES (PET) materials
- Textiles analysed for the presence of ionic and neutral PFASs using validated method
 - Extraction of textile (9.8 cm²)



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Development and validation of a method for the quantification of extractable perfluoroalkyl acids (PFAAs) and perfluorooctane sulfonamide (FOSA) in textiles

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Main PFASs detected in textile samples

➤ PFBA

- 47% of samples
- 0.02-28 $\mu\text{g}/\text{m}^2$
(median 0.17 $\mu\text{g}/\text{m}^2$)

➤ PFBS

- 18% of samples
- 0.02-42 $\mu\text{g}/\text{m}^2$
(median 0.69 $\mu\text{g}/\text{m}^2$)

➤ 8:2 FTOH*

- 92% of samples
- 1.5-380 $\mu\text{g}/\text{m}^2$ (median 17 $\mu\text{g}/\text{m}^2$)

➤ PFHxA

- 76% of samples
- 0.03-6.4 $\mu\text{g}/\text{m}^2$
(median 0.21 $\mu\text{g}/\text{m}^2$)

➤ L-PFOS

- 18% of samples
- 0.02-3.2 $\mu\text{g}/\text{m}^2$
(median 0.09 $\mu\text{g}/\text{m}^2$)

➤ 10:2 FTOH*

- 90% of samples
- 0.06-130 $\mu\text{g}/\text{m}^2$ (median 4.1 $\mu\text{g}/\text{m}^2$)

➤ PFOA

- 96% of samples
- 0.01-5.1 $\mu\text{g}/\text{m}^2$
(median 0.25 $\mu\text{g}/\text{m}^2$)

➤ 6:2 FTOH*

- 88% of samples
- 0.43-360 $\mu\text{g}/\text{m}^2$
(median 24 $\mu\text{g}/\text{m}^2$)

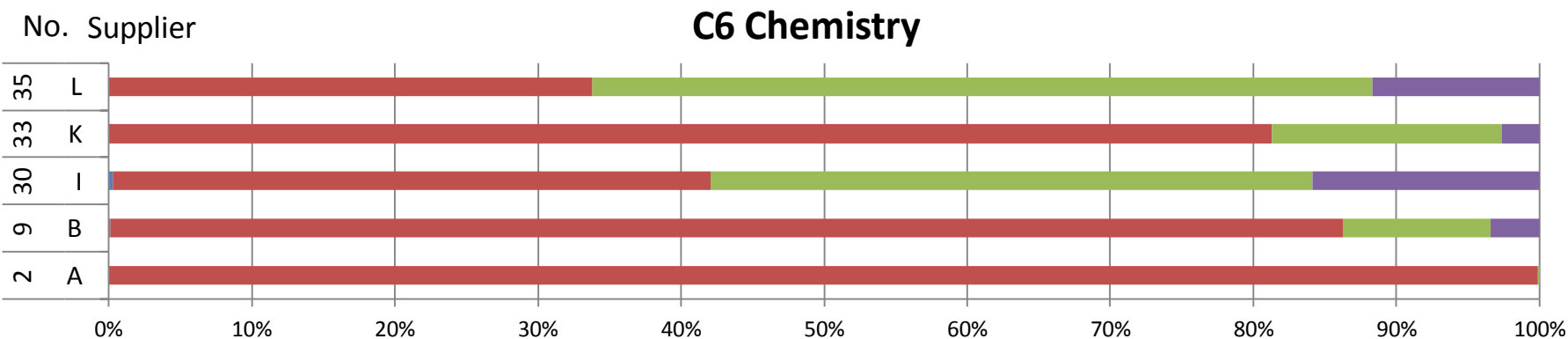
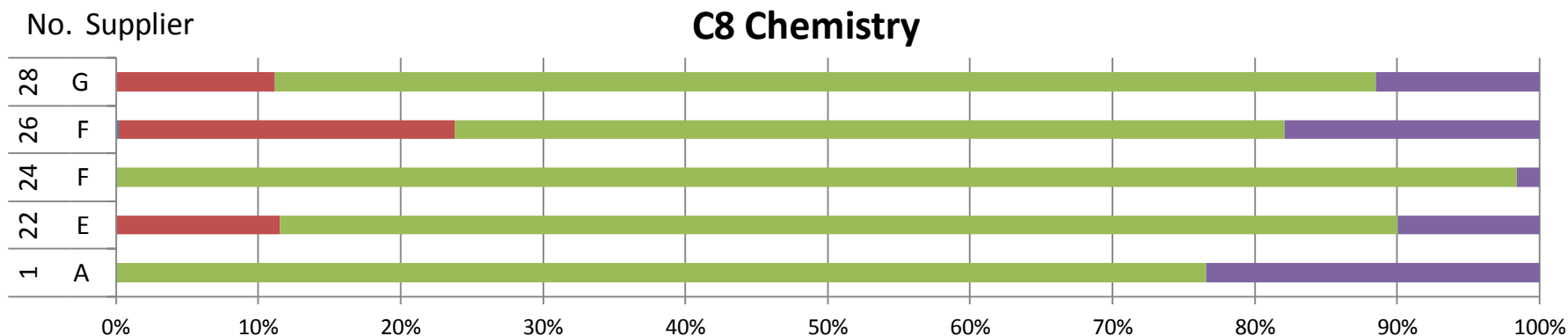
➤ 8:2 FTAC*

- 46% of samples
- 0.29-280 $\mu\text{g}/\text{m}^2$ (median 2.6 $\mu\text{g}/\text{m}^2$)

Ionic PFASs and neutral PFASs are detected in textiles of outdoor clothing at quantifiable concentrations. Neutral PFASs are present at higher concentrations than ionic PFASs.

Patterns of PFASs in textile samples

■ C4 ■ C6 ■ C8 ■ other



Weathering test

- Humidity + UV
- 300 hours → lifetime of a jacket
- 9 jacket samples before and after weathering
- 2 “SUPFES” textiles (PA and PES (PET))



Weathering



- 2 “SUPFES” textiles (PA and PES (PET)) with each batch were free of ionic PFASs

→ No carry-over of ionic PFASs



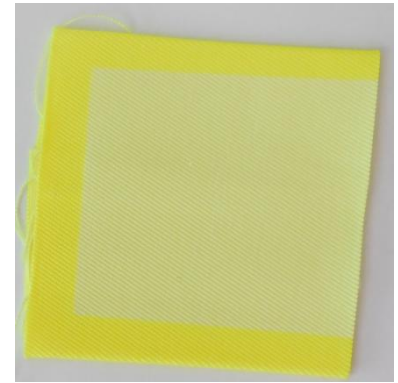
Sample 1: Before



Sample 1: After



Sample 25: Before



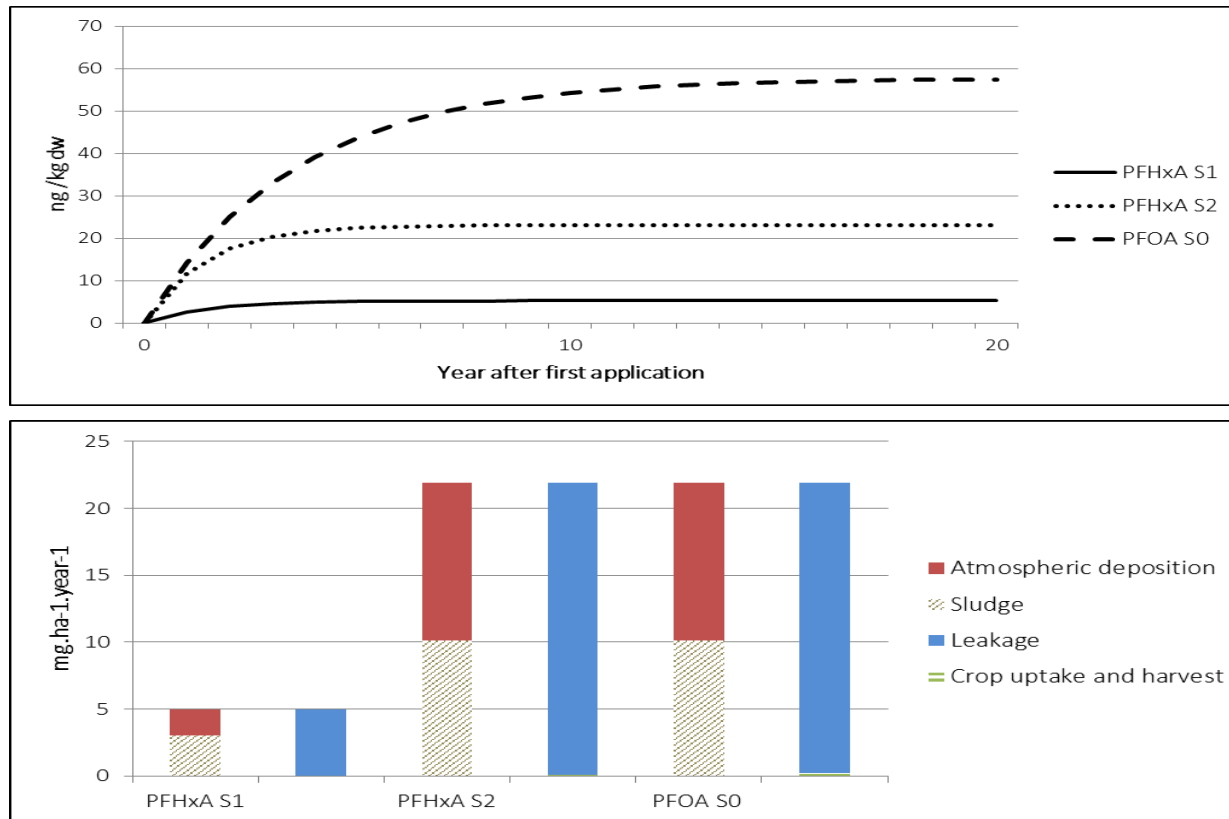
Sample 25: After

- Preliminary data showed degradation of PFCs

PFAS risks connected to sludge land application

- How will the risks change if diffuse emissions go from C8 (here PFOA) to C6 (here PFHxA)?
- If levels of PFHxA in sludge increase to current levels of PFOA, local risks to human health and the environment will be lowered.
- A larger portion of the amount applied to the field will be further dispersed and thus contribute to global contamination.
- Because PFASs are not degraded in the environment by any mechanism, this global dispersion is a long-term environmental concern that requires further scrutiny.
- Continued work within SUPFES will include local risk assessment with data on total organofluorine content, further assessment of textile fibre contribution as well as connection to a life cycle assessment.

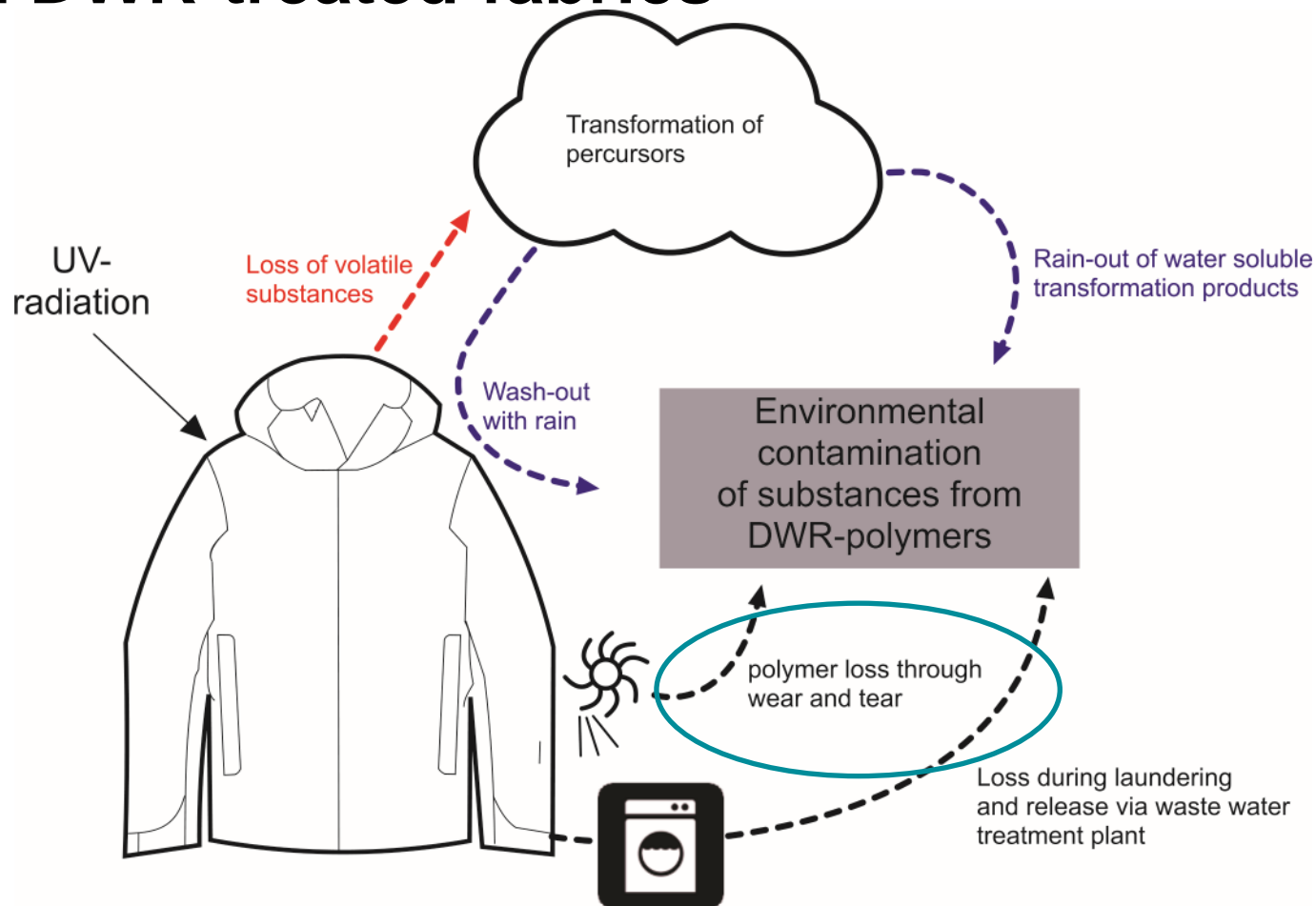
PFAS risks connected to sludge land application



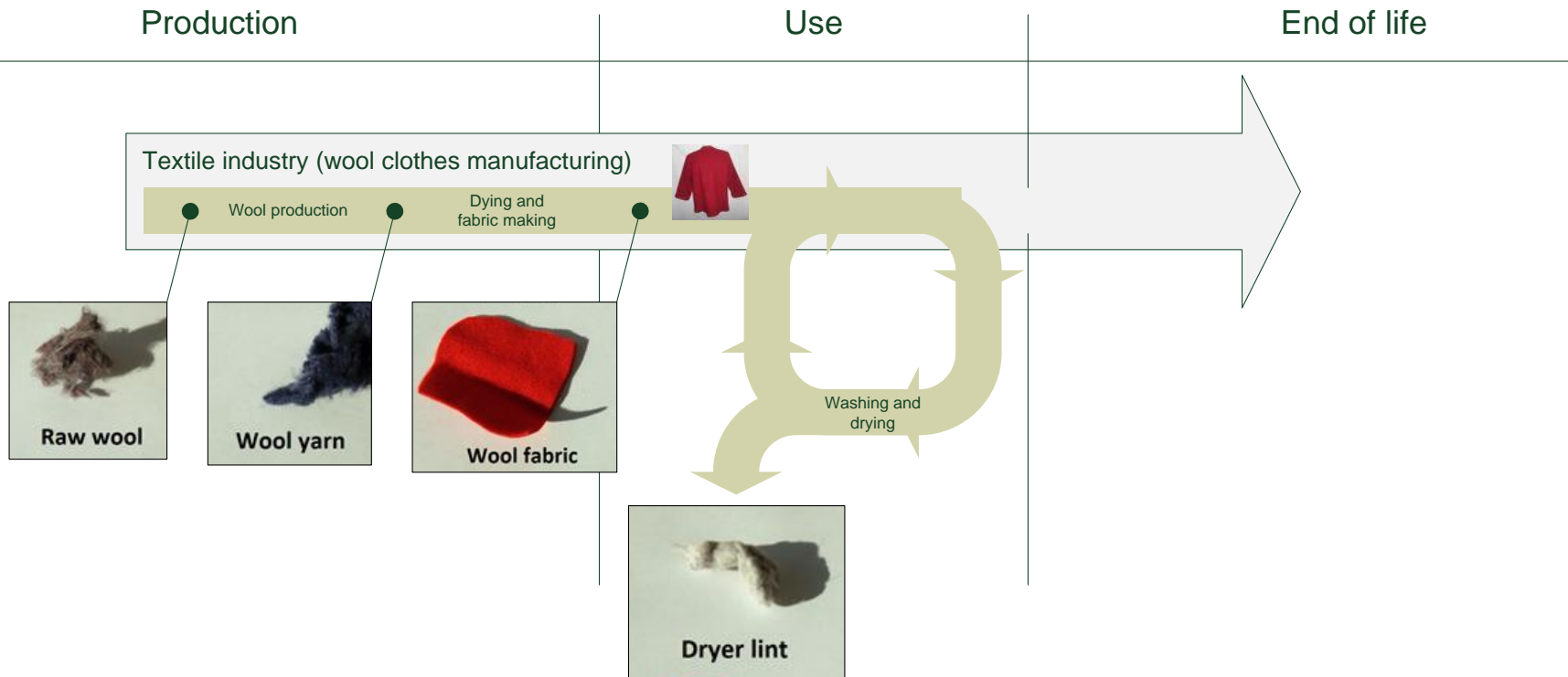
PFHxA scenarios :

- Current state levels of PFHxA in sludge and deposition (S1)
- Sludge and deposition levels of PFHxA increased to the same as for PFOA (S2). Compared to the current state for PFOA (S0).

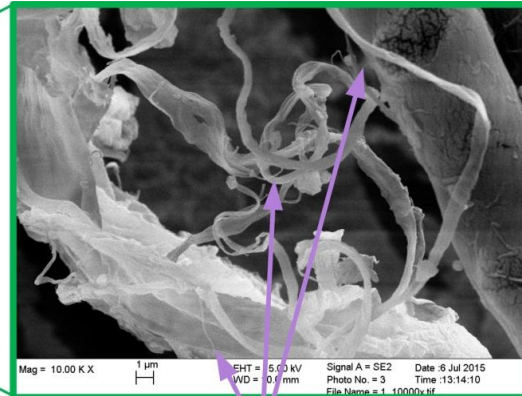
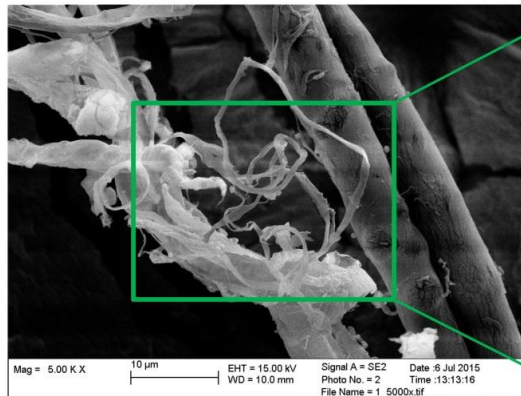
Possible mechanisms for loss of chemicals from DWR-treated fabrics



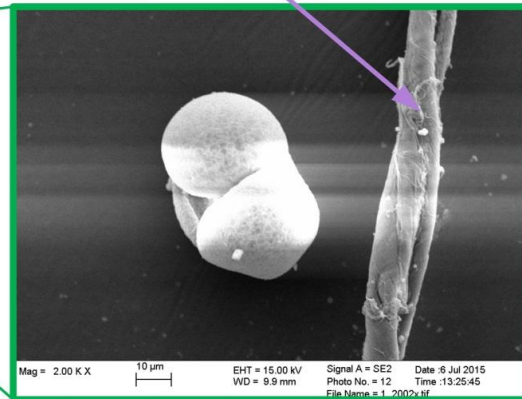
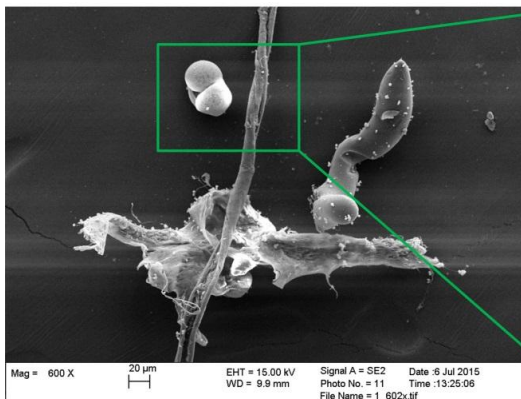
Nanomaterial in the life cycle



Scanning electron microscope (SEM)



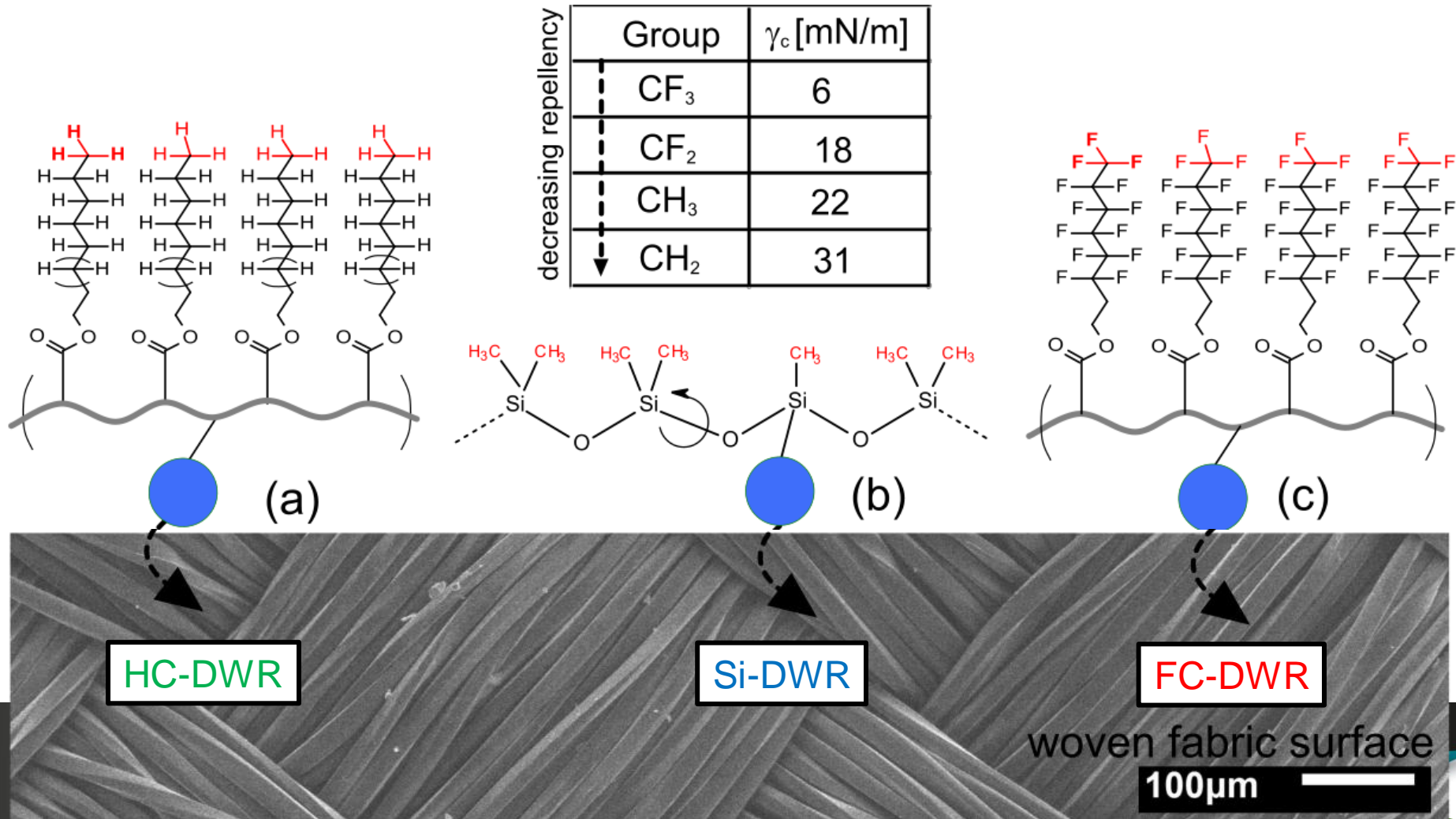
Nano fibers



Lint from tumble dry

Alternatives chemicals for DWR

- Fluorocarbon-based
- Silicon-based
- Hydrocarbon-based polymers



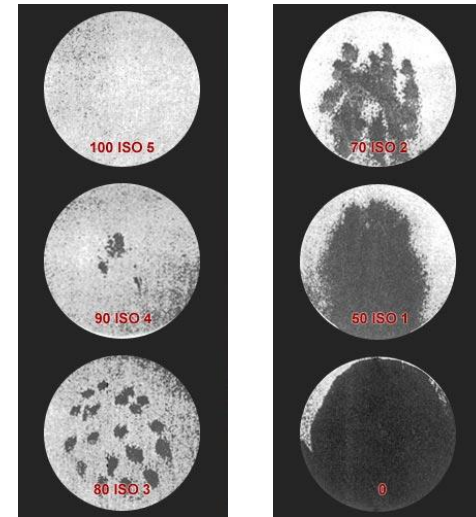
Water and oil repellency performance testing

Spray test (ISO 4920)

Determination of water resistance to surface wetting



- 250 ml water
- Spray rating
- Determination of the remaining water after the spray test



Spray rating [0-5]

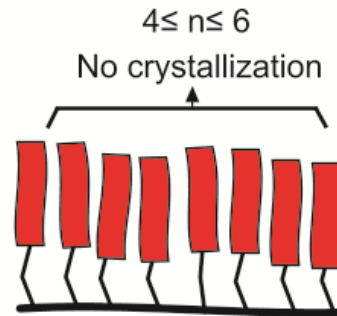
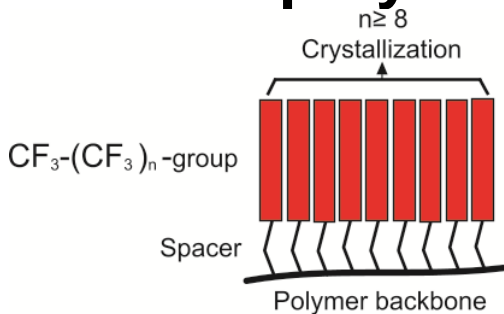
Oil repellency (ISO 14419)

Fluid	rating	γ [mN/m]
mineral oil	1	35
65/45 hexadecane/hexadecane	2	31,5
hexadecane	3	27,5
tetradecane	4	26,5
dodecane	5	25,5
decane	6	23,3
octane	7	21,6
heptane	8	20,2

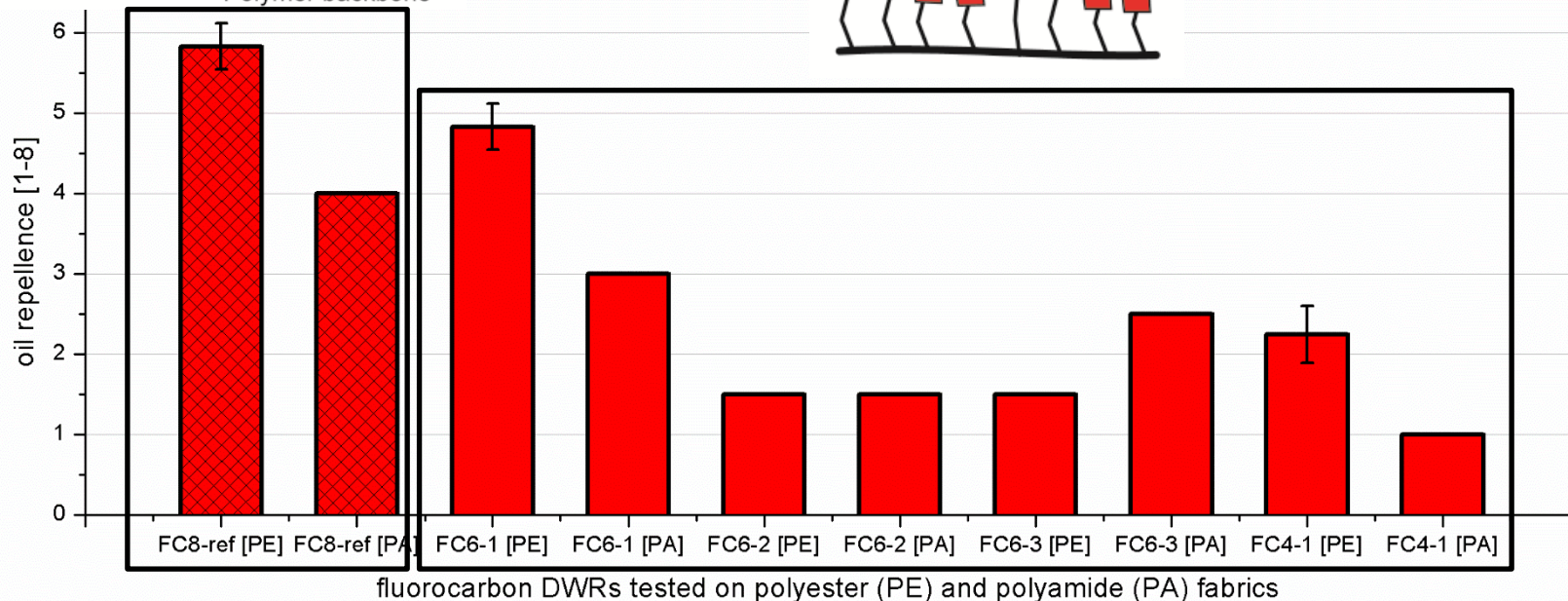
Oils with decreasing surface tension (γ)

- Determination of fabrics` s repellency with different oils

Oil repellency (ISO 14419) on: polyester (PE) and polyamide (PA)



*Water repellency
- ok in lab tests*



- **Fluorocarbons:** Decreasing oil repellency with decreasing CF₃-(CF₂)_n- chain length
- **Siloxanes** and **Hydrocarbons:** No oil or dirt repellency

Chemical hazard assessment of alternatives

- Our preliminary hazard ranking suggests that hydrocarbon-based polymers are the most environmentally benign, followed by silicone- and PFAS-based polymers.

Substance	Hazard classification per endpoint											
	Human health								Ecotox		Fate	
	C	M	R	D	E	AT	ST	N	AA	CA	P	B
Benchmark												
PFOA	H	L	H	H	PEA	M		DG	L	L	vH	H
PFAS												
PFHxA	L		M	M	PEA	L	M	DG	L	H	vH	L
PFBS	DG	L	L	L	PEA	L	L	DG	L	L	vH	L
Silicones												
Short-chain siloxanes	DG	DG	DG	DG	DG	DG	DG	DG	DG	DG	DG	DG
DMSD	DG	DG	DG	DG	DG	DG	M	DG	DG	DG	vH	L
TMS	DG	L	DG	DG	DG	M	M	DG	L	DG	DG	L
D4	L	L	L	L	DG	L	vH	DG	L	vH	vH	vH
D5	L	L	L	L	DG	H	H	DG	L	L	vH	vH
Hydrocarbons												
Paraffin Wax	L	L	L	L	DG	L	DG	DG	L	L	vL	L
Nanotechnologies												
Dendrimers	DG	DG	DG	DG	DG	DG	DG	DG	DG	DG	DG	DG
Inorg. nanoparticles	DG	DG	DG	DG	DG	DG	DG	DG	DG	DG	DG	DG

The silicone industry is committed to reduce the levels of residual cyclic volatile methyl siloxanes present in the silicone-based DWR products and this will lower the actual risks.

There is a lack of information on the hazards associated with DWR nanotechnologies and these data gaps must be filled.

- To assess the human and environmental risks of critical chemicals from DWRs the exposure have to be considered

For chemical usage not only hazard counts

- Intended use of fabric
 - Performance requirements
 - Customer demands
- Life length
 - Fastness on fabric during use (weathering, abrasion and wash)
 - Stability (degradation)
- Exposure mode
 - Particle/fiber to air and water
 - Leakage to air and water
- Quantity
 - Lower amounts of more efficient chemicals vs higher amounts of low efficient chemicals
- Quality
 - Byproducts
 - Address legal verification possibility

Holistic view on chemicals

Production

Use

End of life

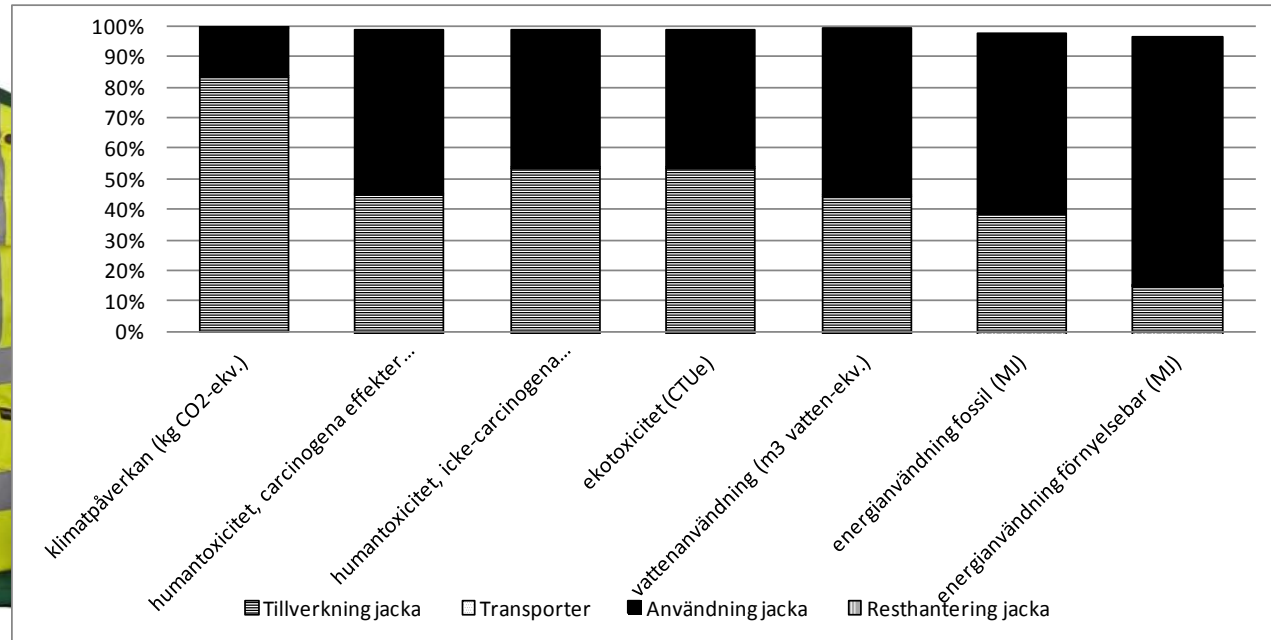


Site emissions – chemicals management

Diffuse emissions – ecodesign

Screening LCA

Emission data will be included



Fabrication of the jacket, and the use, in which the jacket is assumed to be washed and dried a total of 100 times, dominates the environmental impact, while transport and waste management are negligible.

Take home message

- Substitution in practice
 - Technical performance
 - Health and environmental performance
 - Precautionary principle
- Holistic approach
 - Life cycle perspective
- Cost efficiency
 - Direct cost - Company
 - Indirect cost – Socio-economic effects

Note that the risk is associated to both hazard and exposure

Thank you for your attention!

<http://www.supfes.eu>





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